

TAD1340-1345VE

12.78 litre, in-line 6 cylinder - 252, 271, 304, 326, 342 & 352 kW

TAD1340-1345VE is a powerful, reliable and economical Versatile Diesel Engine built on the dependable Volvo in-line six concept.

Durability & low noise

Designed for easy, fast and economical installation. Field tested to ensure highest standard of durability and long life. Well-balanced to produce smooth and vibration-free operation with low noise levels and high torque.

To maintain a controlled working temperature in cylinders and combustion chambers, the engine is equipped with piston cooling. The engine is also fitted with replaceable cylinder liners and valve seats/guides to ensure maximum durability and service life of the engine.

Low exhaust & noise emission

The state of the art, high-tech injection and highly efficient charge air system with low internal losses contributes to excellent combustion and low fuel consumption.

The TAD1340 VE complies with EU Stage II / EPA Tier 2 emissions. An electronically controlled viscous fan drive is available giving substantially lower noise and fuel consumption.

Easy service & maintenance

Easily accessible service and maintenance points contribute to the ease of service of the engine.

24Hour Breakdown & Field Service

Ph (02) 6752 6880 for Moree NSW Region

Technical description

Engine and block

- Cast iron cylinder block with optimum distribution of forces without the block being unnecessarily heavy.
- Wet, replaceable cylinder liners
- Piston cooling for low piston temperature and reduced ring temperature
- Tapered connecting rods for increased piston lifetime
- Crankshaft has induction hardened bearing surfaces and fillets with seven bearings for moderate load on main and big-end bearings
- Case hardened and Nitrocarburized transmission gears for heavy duty operation
- Keystone top compression rings for long service life
- Viscous type crankshaft vibration dampers
- Replaceable valve guides and valve seats
- Overhead camshaft and four valves per cylinder

Lubrication system

- Full flow oil cooler
- Full flow disposable spin-on oil filter
- The lubricating oil level can be measured during operation
- Gear type lubricating oil pump, gear driven by the transmission
- Oil level sensor at startup

Fuel system

- Electronic high pressure unit injectors
- Fuel prefilter with water separator and water-in-fuel indicator / alarm
- Gear driven low-pressure fuel pump
- Fine fuel filter with manual feed pump and fuel pressure switch

Cooling system

- Efficient cooling with accurate coolant control through a water distribution duct in the cylinder block. Reliable sleeve thermostat with minimum pressure drop
- Belt driven coolant pump with high degree of efficiency
- Electronically controlled viscous fan drive provides lower noise and fuel consumption (optional).



Features

- High torque
- Highly efficient cooling system with Air to Air Intercooler
- High power density
- Fully electronic with EMS 2
- Complies with EU Stage II / EPA Tier 2 emissions
- Wide range of optional equipment including visco fan
- Configured for the cotton irrigation industry
- Compatible with telemetry & other automated systems

Turbocharger

- Efficient and reliable turbo charger
- Electronically controlled Waste-gate

Electrical system

- Engine Management System 2 (EMS 2), an electronically controlled processing system which optimizes engine performance. It also includes advanced facilities for diagnostics and fault tracing.
- Possibility to perform a start battery test according to the NCPA requirements via CAN bus signals.
- The instruments and controls connect to the engine via the CAN SAE J1939 interface, either through the Control Interface Unit (CIU) or the Digital Control Unit (DCU). The CIU converts the digital CAN bus signal to an analog signal, making it possible to connect a variety of instruments including telemetry & other automated systems. The DCU is a control panel with display, engine control, monitoring, alarm, parameter setting and diagnostic functions. The DCU also presents error codes.
- Sensors for oil pressure, oil temp, boost pressure, boost temp, coolant temp, water in fuel, fuel pressure and two speed sensors.

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TAD1340-1345VE

Technical Data

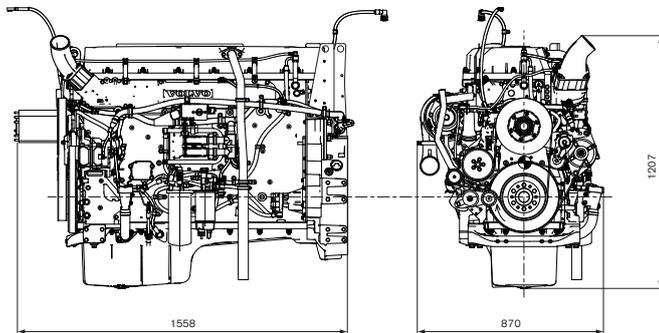
General

Engine designation	TAD1340-11345VE
No. of cylinders and configuration.....	in-line 6
Method of operation	4-stroke
Bore, mm (in.).....	131 (5.16)
Stroke, mm (in.).....	158 (6.22)
Displacement, l (in ³).....	12.78 (780)
Compression ratio.....	18.1:1
Wet weight, engine only, kg (lb).....	1237 (2921)

Engine	kW	Hp	rpm	Max Nm
TAD1340VE	252	343	1500	1790
TAD1341VE	271	369	1500	1883
TAD1342VE	304	413	1500	2000
TAD1343VE	326	443	1500	2119
TAD1344VE	342	465	1500	2248
TAD1345VE	352	479	1500	2325

Dimensions TAD1340VE

Not for installation



DieselGas

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Standard and optional equipment

Engine

- Automatic belt tensioner
- Lift eyelets

Flywheel

- Flywheel housing with conn. acc. to SAE 1
- Flywheel for 14" flex. plate and flexible coupling

Engine suspension

- Fixed front suspension

Lubrication system

- Oil dipstick
- Oil dipstick, flexible
- Full-flow oil filter of spin-on type
- By-pass oil filter of spin-on type
- Remote oil filter of spin-on type
- Oil cooler, side mounted
- Low noise oil sump

Fuel system

- Fuel filters of disposable type
- Electronic unit injectors
- Pre-filter with water separator

Intake and exhaust system

- Air filter with replaceable paper insert
- Air restriction indicator
- Air cooled exhaust manifold
- Connecting flange for exhaust pipe
- Exhaust flange with v-clamp
- Turbo charger, low right side
- Engine mounted silencer
- Crankcase ventiation, open
- Crankcase ventiation, closed

Cooling system

- Radiator incl intercooler
- Coolant pump
- Fan hub
- Suction fan
- Pusher fan
- Electronically controlled viscous fan drive
- Fan guard
- Belt guard

Control system

- Engine Management System (EMS) with CAN-bus interface SAE J1939
- CIU, Control Interface Unit
- DCU, Display Control Unit

Alternator

- Alternator 80A / 28V
- Alternator 110A / 28V

Starting system

- Starter motor 7kW, 24V
- Connection facility for extra starter motor
- Air inlet pre-heater

Instruments and senders

- Temp.- and oil pressure for automatic stop/alarm

Other equipment

- Air compressor, 1 cylinder
- Air compressor, 2 cylinders
- AC compressor
- Power steering pump
- Crankshaft pulley 4 x HC50
- Engine block heater, 230V, 1500W

Engine Packing

- Plastic wrapping

- optional equipment
- included in standard specification

For our full range of optional equipment, please see order specification.

Power Standards

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine with cooling fan and operating on a fuel with calorific value of 42.7 MJ/kg (18360 BTU/lb) and a density of 0.84 kg/litre (7.01 lb/US gal, 8.42 lb/Imp gal), also where this involves a deviation from the standards.

Rating Guideline

IFN Power rating corresponds to ISO Overload Power. It is intended for applications where intermittent power is utilized less than 1 hour within any period of 12 hours of continuous operation. The average load factor must not exceed the continuous rating.

ICFN Power rating corresponds to ISO Standard Power for continuous operation. It is intended for constant load applications with uninterrupted service at full load for extended periods of time. The average load factor must not exceed 70% of the continuous rating when operating at continuous speed and load.

Derating

For derating information please see technical diagrams available on request from Volvo Penta.

Note! Not all models, standard equipment and accessories are available in all countries. All specifications are subject to change without notice. The engine illustrated may not be entirely identical to production standard engines.



AB Volvo Penta
SE-405 08 Göteborg, Sweden
www.volvopenta.com